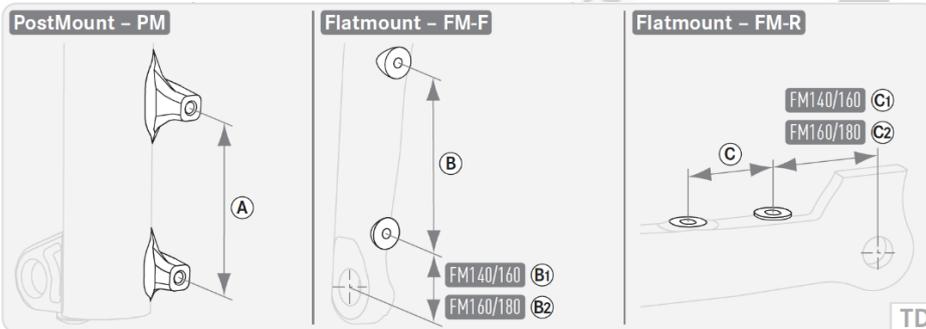
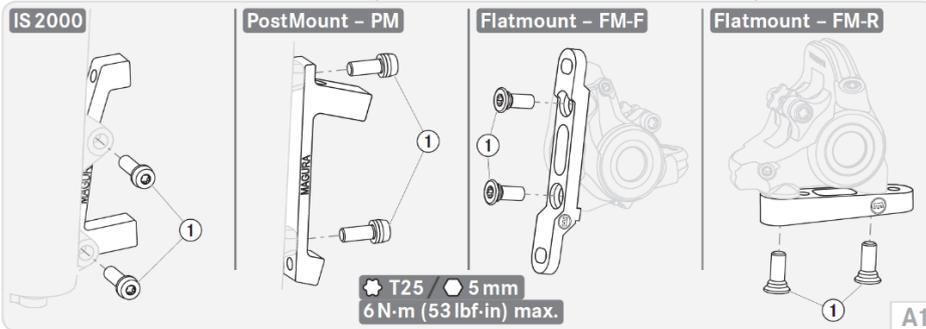
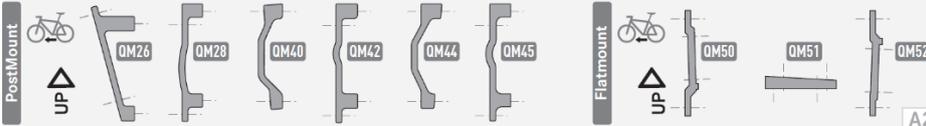
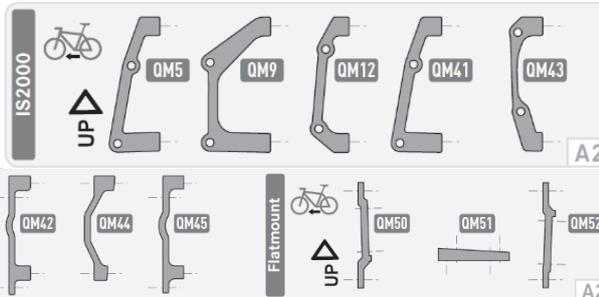


MAGURA

QM adapter INSTALLATION INSTRUCTIONS



PREFACE

📖 Follow the *MAGURA Owner's manual– MT* for your disc brake in addition to this installation instructions – www.magura.com !

⚠️ WARNING ... warns you about a dangerous situation which can lead to serious or fatal injury if not avoided.

NOTICE ...warns you about the risk of material damage.

BASIC SAFETY INSTRUCTIONS

⚠️ WARNING Danger of accident due to faulty or non-approved installation work.

- ⊙ Never overestimate your technical capabilities. Commission a specialist workshop for bicycles or a MAGURA service center with all installation work.
- ⊙ Never make changes to your MAGURA part.
- ⊙ Always observe all specified min./max. values.
- ⊙ Always use a suitable torque wrench.

⚠️ WARNING Danger of accident due to component failure or sudden brake lock-up.

- ⊙ Install no more than 1 MAGURA QM adapter per brake caliper.

🔧 Make sure that the mounting base is milled smooth, free from burrs and paint residues and are coated with corrosion protection.

🔧 Make sure that your MAGURA QM adapter fits the disc brake rotor \varnothing and mounting base standard – see tables and [TD].

🔧 Make sure that the retaining screws are always coated with fresh screwlock (medium strength) before installation.

ⓘ MAGURA QM adapters are generally fitted with an arrow – when installed the arrow must point upwards (UP). Overview shows the correct installation position of the QM adapter. [A2]

ⓘ **QM40 QM44** The adapter is screwed in combination with the brake caliper – see *MAGURA Owner's manual– MT* – the following installation step is therefore not required.

🔧 Tighten retaining screws (1) with tightening torque of **6 N·m (53 lbf·in)**. [A1]

Installing QM adapter

		Ø 140 mm	Ø 160 mm	Ø 180 mm	Ø 203 mm	Ø 220 mm
Fork	IS 2000	—	QM43	QM12	QM5	—
	PM160	—	Direct mount	QM40	QM42	—
	PM180	—	—	Direct mount	QM26 QM44	QM45
	PM203	—	—	—	Direct mount	—
	PM220	—	—	—	—	Direct mount
	FM140/160	—	QM50	—	—	—
	FM160/180	—	QM52	QM50	—	—
Rear triangle	IS 2000	—	QM12	QM41	QM9	—
	PM140	Direct mount	QM40	QM28 QM45	—	—
	PM160	—	Direct mount	QM40	QM42	—
	PM180	—	—	Direct mount	QM26 QM44	QM45
	PM203	—	—	—	Direct mount	—
	PM220	—	—	—	—	Direct mount
	FM140/160	Direct mount	QM51	—	—	—
	FM160/180	—	Direct mount	QM51	—	—

[TD]		PostMount - PM	Flatmount - FM
Mounting base spacing	mm	74 ^{+0.1} [PM] (A)	70 ^{+0.1} [FM-F] (B) 23.5 ^{+0.1} (B1) · 32 ^{+0.1} (B2)
			34 ^{+0.1} [FM-R] (C) 36.5 ^{+0.1} (C1) · 45 ^{+0.1} (C2)

Download the complete manual on www.magura.com

Specifications are subject to change without prior notice!

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